IN THE SPECIFICATION

Please replace the paragraph beginning at page 10, line 22, with the following paragraphs:

FIG. 4A is a view showing part of the configuration shown in FIG. 3;

FIG. 4Bis a view showing a process cartridge for the configuration shown in FIG. 3;

Please replace the paragraph beginning at page 16, line 24, with the following rewritten paragraph:

FIG. 4A shows part of the tandem image forming device 20 in detail. As shown, each image forming means 18 includes a charger 60, a developing device 61, a primary image transferring device 62, a drum cleaner or cleaning device 63 and a discharger 64 arranged around the previously mentioned drum 40. The drum 40 may be replaced with an endless, photoconductive belt, if desired. Further, each image forming means 18 may be entirely or partly constructed into a single process cartridge 18a (as shown in FIG. 4B) that is removable from the copier body 100 for easy maintenance. In the illustrative embodiment, the charge 60 is implemented as a charge roller capable of charging the image carrier 40 in contact therewith.

Please replace the paragraph beginning at page 19, line 6, with the following rewritten paragraph:

The drum cleaner 63 includes a cleaning blade 75 formed of, e.g., polyurethane rubber and contacting the drum 40 at its edge. A conductive fur brush 76 is held in contact with the dram 40 and rotatable in a direction indicated by an arrow in FIG. 4A. A metallic roller 77 is rotatable in a direction indicated by an arrow in FIG. 4A for applying a bias to the fur brush 76. A scraper 76 has its edge held in contact with the roller 77. A screw 79 collects

the toner removed from the roller 77 by the scraper 78. More specifically, the fur brush 76 rotating in a direction counter to the drum 40 removes the residual toner from the drum 40. The roller 77 rotates in a direction counter to the fur brush 76 while applying the bias to the fur brush 76, thereby removing the toner from the fur brush 76. Further, the scraper 78 removes the toner from the roller 77. The screw 79 conveys the toner removed by the scraper 78 to a waste toner bottle, not shown, or returns it to the developing device 61 for reuse, as the case may be.